

CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

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SECURITY INFORMATION

25X1

COUNTRY

Poland

REPORT

SUBJECT

Production Figures for the Central Administration for Refined Steel

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The following are the production figures from the Central Administration for Refined Steel:

Type	Production Plan for 1952	Production in first 6 months of 1952	Planned Production for 1952	Production Plan for 1953
Fe-Mn (affine)	1,200	608	1,155	1,310
Fe-Si	12,520	5,170	10,075	18,270
Fe-Cr, soft	400	662	1,200	1,200
Fe-Cr, semi-soft	3,560	1,380	1,580	285
Fe-Cr, hard	1,000	560	2,160	2,360
Fe-Cr, metallic	-	5	5	-
Fe-P	600	280	280	690
Manganese silicate (krzemomangan)	670	305	306	3,300
Calcium silicate (kalzium sil)	150	115	210	175
Fe-Wo	600	-	380	1,320
Electric fuses (elektrolostki)	371	194	390	530
Fe-Mo	-	-	-	600
Martin steel in bars	250,590	128,320	253,080	258,140

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25 YEAR REVIEW

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Type	Production Plan for 1952	Production in first 6 months of 1952	Planned Pro- duction for 1952	Production Plan for 1953
Martin steel for casting	6,200	3,240	7,200	7,860
Electric steel in bars	75,180	38,730	74,770	79,280
Electric steel, heat resisting	-	12	13	40
Electric steel for casting	7,720	3,710	7,710	7,280
Rolled products Total	420,870	208,490	414,680	399,340
Rolling mill products Total	154,460	70,520	144,840	130,290
Of which:				
"Keskiska"	3,780	4,200	6,750	6,540
Billets (kesy)	23,255	9,310	20,000	23,190
Sheet iron (blachowka)	53,810	19,450	45,060	31,290
Thick bars (rods, Ø 0-4)	18,000	9,720	17,050	10,770
Thick bars (rods, Ø 5-9)	500	400	710	960
Shaped iron or steel and medium bars (kształtowniki i pręty średnie) Kl. 0-4	23,200	12,350	23,670	22,000
Medium bars Kl. 5-9	1,700	613	1,390	1,840
Shaped iron or steel and thin bars	13,080	6,715	13,670	15,445
Bars, kl 5 - 9	1,120	405	930	1,890
Shaped iron or steel, thinnest bars Kl 0 - 4	3,300	1,380	3,070	3,425
Thinnest bars Kl 5 - 9	340	207	416	540
Band iron, cold rolled (bednarka zimno-walcowana) 90 m/m and higher	8,500	4,160	8,415	8,000
Rolled metal (walcowka) 0-4	3,500	1,415	3,315	4,040

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Type	Production Plan for 1952	Production in first 6 months of 1952	Planned Pro- duction for 1952	Production Plan for 1953
Rolled metal (walcowka) 5-9	375	190	376	361
Thick steel: Total	89,900	44,550	89,570	87,100
Thin steel: Total	73,400	40,160	75,930	76,800
Of which:				
Worked steel 4.75-1.5 m/m	3,600	2,720	4,430	4,360
Stamped sheet metal (blacha tloczna) under 1.5 mm	13,800	7,580	14,320	14,000
Sheet metal for transformers (transformatorowa)	7,300	4,480	7,620	8,800
Seamless tubes	103,108	53,680	104,340	105,150
Of which:				
Pipes for drilling (rury wiertnicze)	24,410	12,410	24,770	24,500
Seamed tubes	49,600	25,500	49,500	53,910
Electrically welded tubes	4,650	2,220	4,720	5,510
Pipes, heated, black, and galvanized	33,150	17,580	32,760	33,000
Of which, the following are				
galvanized (sic)	15,250	6,780	14,500	19,500
Galvanized tin plate	4,600	2,370	4,770	5,200
Band iron	-	98	128	-
Forged and rolled goods	19,790	9,790	20,020	24,770
Forged pieces, independently treated	4,940	2,670	4,320	5,140
Steel casting pieces	10,290	4,240	9,600	13,540
Steel casting	4,830	2,030	4,470	4,512
Rolls, casting and pouring (leje) molds for metals	400	214	440	550

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Type	Production Plan 1952	Production in first 6 months of 1952	Estimated Pro- duction 1952	Production Plan for 1953
Railway oil feeders (maznice kolejowe)	260	111	230	240
Castings for knives (tasko)	570	287	583	490
Cast iron	-	3	3	3
Castings from other metals	450	360	700	900
Complete instal- lations and parts	6,220	3,460	6,460	6,400
Magnetos	450	166	390	450
Electro-mag- netos (in parts)	42	24	45	44
Railway require- ments (urządzenia nawierzchni kolejowej)	22,088	11,620	22,500	25,270
Steel con- structions	2,350	1,240	2,130	5,240
Bows (boegen), roof props	4,200	1,890	4,020	4,800
Elektrodes for smelting	11,000	5,600	11,120	13,500
Products from sintered carbides (wyroby ze spiekanych węglików)	18	10	19	25
Stiff bars (prety stazkowe)	126	80	143	130

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